

FRONTIER PRODUCTS**Cutting & Mowing****RC2048 Lift-Type Rotary Cutter**
Equipment for Base Machine

Cutting Width:
48 In. (1220 mm)
Cutting Height:
1.5 to 9 In. (38 to 229 mm)
Cutting Capacity (Diameter):
0 to 1 In. (0 to 25 mm)
Cutting Chamber Depth:
7.5 In. (190 mm)
Tractor PTO HP Range: 18 - 45 HP
Tractor PTO: 540 RPM
Implement PTO: ASABE Category III PTO
Hitch:
Lift-Type Category I, Adaptable to II,
iMatch, and AutoHitch Compatible
Overall Width: 51 In. (1,291.4 mm)
Overall Length: 86.6 In. (2,199.6 mm)
Deck Shape: Flat-open Round Back
Deck Type: Single
Deck Thickness: 11 Gauge (3 mm)
Skirt Thickness: 11 Gauge (3 mm)
PTO Driveline Options: Shear Bolt or
Slip Clutch Drivelines Available
Gear Case HP Rating: 45 HP
Blade Type:

Heat Treated, Suction Type Blades
Blade Thickness: 0.5 In. (13 mm)
Blade Width: 3 In. (76 mm)
Blade Tip Speed: 13,090 fpm (66.5 m/s)
Blade Pan Type:
Round Pan-Type Blade Holder
Blade Pan Diameter: 22.3 In. (567 mm)
Laminated Tire

Use front and rear enclosures in areas where thrown objects could be hazardous.

iMatch Hitch required with 2305 Tractor to facilitate driveline length.
iMatch Hitch required if going on a 4M or 4R tractor equipped with R3/R4 tires to avoid possible interference between tractor tires and cutter front shield

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0511XF		RC2048 Lift-Type Rotary Cutter <i>Includes solid laminated tire kit</i>	1,782.00
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DRIVELINES

1000		Driveline with Slip Clutch <i>Recommended.</i>	157.00
1010		Driveline with Shear Bolt	In Base Price

ENCLOSURES

Use enclosures in areas where thrown objects could be hazardous.

2000		Front and Rear Chain Enclosure <i>Recommended.</i>	229.00
2010		Front Rubber with Foot Guards and Rear Metal Enclosure	In Base Price
2020		Front Chain and No Rear Enclosure	56.00
2030		Front Rubber with Foot Guards and No Rear Enclosure	-34.00
2040		No Front or Rear Enclosure	-58.00

OPERATOR'S MANUAL AND DECALS

904N		French OM & Decal Kit (RC20)	133.00
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FRONTIER PRODUCTS

Cutting & Mowing

RC2048 Lift-Type Rotary Cutter

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION			
		Miscellaneous	
5TIFC711289		French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters	137.51
BLV11201		John Deere Quik-Knect Driveline Yoke Bundle <i>BLV11201 is compatible with:</i> - RC2048 w/ Slip Clutch Driveline Serial Number Range 048199 & up - RC2048 w/ Shear Pin Driveline Serial Number Range 040602 & up Tractor Receiver Part number: BLV10953 <i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility. One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	275.00

FRONTIER PRODUCTS**Cutting & Mowing****RC2060 Lift-Type Rotary Cutter**
Equipment for Base Machine

Cutting Width: 60 In. (1524 mm)	Slip Clutch Drivelines Available
Cutting Height: 1.5 to 9 In. (38 to 229 mm)	Gear Case HP Rating: 65 HP
Cutting Capacity (Diameter): 0 to 1 In. (0 to 25 mm)	Blade Type: Heat Treated, Suction Type Blades
Cutting Chamber Depth: 7.5 In. (190 mm)	Blade Thickness: 0.5 In. (13 mm)
Tractor PTO HP Range: 19 - 65 HP	Blade Width: 3 In. (76 mm)
Tractor PTO: 540 RPM	Blade Tip Speed: 14,355 fpm (72.8 m/s)
Implement PTO: ASABE Category III PTO	Blade Pan Type: Round Pan-Type Blade Holder
Hitch: Lift-Type Category I, Adaptable to II, iMatch, and AutoHitch Compatible	Blade Pan Diameter: 22.3 In. (567 mm)
Overall Width: 63 In. (1,600.2 mm)	Laminated Tire
Overall Length: 101.2 In. (2,570.5 mm)	iMatch Hitch required if going on a 4M or 4R tractor equipped with R3/R4 tires to avoid possible interference between tractor tires and cutter front shield
Deck Shape: Flat-open Round Back	
Deck Type: Single	
Deck Thickness: 11 Gauge (3 mm)	
Skirt Thickness: 11 Gauge (3 mm)	
PTO Driveline Options: Shear Bolt or	

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0512XF	RC2060 Lift-Type Rotary Cutter <i>Includes solid laminated tire kit</i>	2,004.00
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DRIVELINES

1000	Driveline with Slip Clutch <i>Recommended.</i>	170.00
1010	Driveline with Shear Bolt	In Base Price

ENCLOSURES

Use enclosures in areas where thrown objects could be hazardous.

2000	Front and Rear Chain Enclosure <i>Recommended.</i>	277.00
2010	Front Rubber with Foot Guards and Rear Metal Enclosure	In Base Price
2020	Front Chain and No Rear Enclosure	68.00
2030	Front Rubber with Foot Guards and No Rear Enclosure	-36.00
2040	No Front or Rear Enclosure	-55.00

OPERATOR'S MANUAL AND DECALS

904N	French OM & Decal Kit (RC20)	133.00
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ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

RC2060 Lift-Type Rotary Cutter

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous	
5TIFC711289		French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters	137.51
BLV11201		John Deere Quik-Knect Driveline Yoke Bundle <i>BLV11201 is compatible with:</i> - RC2060 and RC2072 w/ Slip Clutch Driveline Serial Number Range 063419 & up - RC2060 and RC2072 w/ Shear Pin Driveline Serial Number Range 048269 & up Tractor Receiver Part number: BLV10953 <i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility. One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	275.00

FRONTIER PRODUCTS**Cutting & Mowing****RC2072 Lift-Type Rotary Cutter**
Equipment for Base Machine

Cutting Width: 72 In. (1,830 mm)	Gear Case HP Rating: 65 HP
Cutting Height: 1.5 to 9 In. (38 to 229 mm)	Blade Type: Heat Treated, Suction Type Blades
Cutting Capacity (Diameter): 0 to 1 In. (0 to 25 mm)	Blade Thickness: 0.5 In. (13 mm)
Cutting Chamber Depth: 7.5 In. (190 mm)	Blade Width: 3 In. (76 mm)
Tractor PTO HP Range: 25 - 65 HP	Blade Tip Speed: 14,955 fpm (76 m/s)
Tractor PTO: 540 RPM	Blade Pan Type: Round Pan-Type Blade Holder
Implement PTO: ASABE Category III PTO	Blade Pan Diameter: 28.5 In. (723.9 mm)
Hitch: Lift-Type Category I, Adaptable to II, iMatch, and AutoHitch Compatible	Laminated Tire iMatch Hitch required if going on a 4M or 4R tractor equipped with R3/R4 tires to avoid possible interference between tractor tires and cutter front shield
Overall Width: 75 In. (1,905 mm)	
Overall Length: 111.5 In. (2,832.1 mm)	
Deck Shape: Flat-open Round Back	
Deck Type: Single	
Deck Thickness: 11 Gauge (3 mm)	
Skirt Thickness: 11 Gauge (3 mm)	
PTO Driveline Options: Shear Bolt or Slip Clutch Drivelines Available	

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
Select One Code From Each Required Category			
BASE MACHINE			
0513XF		RC2072 Lift-Type Rotary Cutter <i>Includes solid laminated tire kit</i>	2,300.00
DRIVELINES			
1000		Driveline with Slip Clutch <i>Recommended.</i>	170.00
1010		Driveline with Shear Bolt	In Base Price
ENCLOSURES			
<i>Use enclosures in areas where thrown objects could be hazardous.</i>			
2000		Front and Rear Chain Enclosure <i>Recommended.</i>	385.00
2010		Front Rubber with Foot Guards and Rear Metal Enclosure	In Base Price
2020		Front Chain and No Rear Enclosure	103.00
2030		Front Rubber with Foot Guards and No Rear Enclosure	-47.00
2040		No Front or Rear Enclosure	-67.00
OPERATOR'S MANUAL AND DECALS			
904N		French OM & Decal Kit (RC20)	133.00

FRONTIER PRODUCTS

Cutting & Mowing

RC2072 Lift-Type Rotary Cutter

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION			
		Miscellaneous	
5TIFC711289		French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters	137.51
BLV11201		John Deere Quik-Knect Driveline Yoke Bundle <i>BLV11201 is compatible with:</i> - RC2060 and RC2072 w/ Slip Clutch Driveline Serial Number Range 063419 & up - RC2060 and RC2072 w/ Shear Pin Driveline Serial Number Range 048269 & up Tractor Receiver Part number: BLV10953 <i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i> <i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	275.00

FRONTIER PRODUCTS**Cutting & Mowing****RC2084 Lift-Type Rotary Cutter**
Equipment for Base Machine

Cutting Width:
84 In. (2,134 mm)
Cutting Height:
1.75 to 11 In. (44.45 to 279.4 mm)
Cutting Capacity (Diameter):
0 to 1 In. (0 to 25 mm)
Cutting Chamber Depth:
9.75 In. (248 mm)
Tractor PTO HP Range: 45 - 90 HP
Tractor PTO: 540 RPM
Implement PTO: ASABE Category IIII PTO
Hitch:
Lift-Type Category II,
Category II Quick Hitch Compatible
Overall Width: 88 In. (2,235 mm)
Overall Length: 124 In. (3,150 mm)
Deck Shape: Flat-open Round Back
Deck Type: Single
Deck Thickness: 10 Gauge (3.4 mm)
Skirt Thickness: 10 Gauge (3.4 mm)
PTO Driveline Options:
Slip Clutch Standard

Gear Case HP Rating: 90 HP
Blade Type:
Heat Treated, Suction Type Blades
Blade Thickness: 0.5 In. (13 mm)
Blade Width: 3 In. (76 mm)
Blade Tip Speed: 14,380 fpm (73 m/s)
Blade Pan Type:
Round Pan-Type Blade Holder
Blade Pan Diameter:
32.5 In. (825.5 mm)
Tire Options:
Single or Dual Laminated Tire
iMatch Hitch required if going on a 4M or 4R
tractor equipped with R3/R4 tires to avoid possible
interference between tractor tires and cutter front
shield

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0514XF		RC2084 Lift-Type Rotary Cutter	4,270.00
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ENCLOSURES

Use enclosures in areas where thrown objects could be hazardous.

2000		Front and Rear Chain Enclosure <i>Recommended.</i>	In Base Price
2010		Front Rubber with Foot Guards and Rear Metal Enclosure	-251.00
2020		Front Chain and No Rear Enclosure	-182.00
2030		Front Rubber with Foot Guards and No Rear Enclosure	-318.00
2040		No Front or Rear Enclosure	-387.00

WHEELS AND TIRES

3000		Laminated Tire	In Base Price
3010		Dual Tire Laminated	121.00

OPERATOR'S MANUAL AND DECALS

904N		French OM & Decal Kit (RC20)	133.00
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ATTACHMENTS FOR FIELD CONVERSION

Cutting & Mowing

RC2084 Lift-Type Rotary Cutter

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous	
5TIFC711289		French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters	137.51
BLV11203		John Deere Quik-Knect Driveline Yoke Bundle <i>BLV11203 is compatible with RC2084 w/ Slip Clutch Driveline Serial Number Range 105933 & up</i> <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	

FRONTIER PRODUCTS

Cutting & Mowing

FM1012R Rear Discharge Flex-Wing Grooming Mower with Light Bar Equipment for Base Machine

Type: Flex Wing, Rear Discharge
 Transport Width: 8 Ft. 3 In.
 Cutting Width: 12 Ft.
 Transport Tongue Weight: 700 lbs.
 Transport Tires: (2) 20.5 x 8-10
 Transport Length: 13 Ft. 2 In.
 Transport Height: 6 Ft.
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 30 to 80 HP
 Splitter Gearbox HP: 100 HP
 Shipping Weight: 2960 lbs.
 Overall Width: 12 Ft. 2 In.
 Operating Tongue Weight: 310 lbs.
 Mower Deck Gearbox HP: 40 HP
 Maximum Overall Length:
 14 Ft. 5 In.
 Mainframe Construction:
 3 In. Square Tubing
 Input Driveline:
 Category IIII Constant Velocity
 Hitch: Drawbar Category I
 Hitch Adjustment:
 Self-Leveling, Multi-Position
 Ground Pressure: 9.0 PSI
 Gearbox Ratio: 1:1.92
 Driveline: Category III
 Drive Type: Gearbox Over V-Belt
 Deck Thickness: 8 Gauge Steel Plate
 Deck Overlap: 6 In.
 Deck Lift Cylinders:
 3-1/2 In. x 10 In. Single Acting
 Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:

Spacer On Caster
 Center Deck Cutting Width: 5 Ft.
 Wing Deck Cutting Width: 4 Ft.
 Caster Wheels:
 (8) 15 x 6-6 Pneumatic
 Caster Wheel Bearings:
 Roller Bearings
 Blade Tip Speed:
 16,950 FPM Average
 Blade Spindles: (7) Cast Iron
 Blade Spindle Bearings: Tapered Roller
 Blade Overlap: 1-1/2 In.
 Blade Dimensions:
 (7) 1/4 In. x 2-1/2 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: B Section, Aramid/Kevlar
 Belt Adjustment: Spring-Loaded Idler
 Assembly/Set-Up Time:
 75 Minutes (Approximate)
 Approximate Operating Weight: 2900 lbs.
 Front Roller Kit:
 Wing Decks (Optional Attachment, 1 Required)
 Front Roller Kit:
 Rear Deck (Optional Attachment, 1 Required)
 Approximate Operating Angles:
 25 Degrees Up and 15 Degrees Down

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0421XF		FM1012R Rear Discharge Flex-Wing Grooming Mower with Light Bar	22,069.00
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ATTACHMENTS FOR FIELD CONVERSION

Miscellaneous			
5WD1004116		Anti Streaking Kit (FM10 Series)	140.80
5WD1032454		FM10 Series Hydraulic Unlock System	652.31
5WD1031818		FM10 Series Rear Roller Kit	102.31
5WD1006421		Front Roller Kit - Contains 1 Roller (FM1012 Wing Decks Only)	213.40
5WD1006417		Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>	117.71
5WD1031385		Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i>	697.40

FRONTIER PRODUCTS**Cutting & Mowing****FM1012R Rear Discharge Flex-Wing Grooming Mower with Light Bar**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	5WD1004486	Light Bar Kit (FM10 Series) <i>Serial Number 1XFFM10XAB0000105 and below.</i>	590.71
	5WD1003635	Rigid Clevis Hitch (FM10 Series)	243.75

FRONTIER PRODUCTS

Cutting & Mowing

**FM1015R Rear Discharge Flex-Wing Grooming Mower with Light Bar
 Equipment for Base Machine**

Type: Flex Wing, Rear Discharge
 Transport Width: 8 Ft. 4 In.
 Cutting Width: 15 Ft.
 Transport Tongue Weight: 720 lbs.
 Transport Tires:
 (2) 20.5 x 8 - 10
 Transport Length: 13 Ft. 5 In.
 Transport Height: 7 Ft. 9 In.
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 35 to 80 HP
 Splitter Gearbox HP: 100 HP
 Shipping Weight: 3200 lbs.
 Overall Width: 15 Ft. 2 In.
 Operating Tongue Weight: 330 lbs.
 Mower Deck Gearbox HP: 40 HP
 Maximum Overall Length:
 14 Ft. 8 In.
 Mainframe Construction:
 3 In. Square Tubing
 Input Driveline:
 Category IIII Constant Velocity
 Hitch: Drawbar Category II
 Hitch Adjustment:
 Self-Leveling, Multi-Position
 Ground Pressure: 9.7 lbs. PSI
 Gearbox Ratio: 1:1.92
 Driveline: Category III
 Drive Type: Gearbox Over V-Belt
 Deck Thickness: 8 Gauge Steel Plate
 Deck Overlap: 6 In.
 Deck Lift Cylinders:
 3-1/2 In. x 10 In. Single Acting

Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Center Deck Cutting Width: 6 Ft.
 Wing Deck Cutting Width: 5 Ft.
 Caster Wheels:
 (8) 15 x 6-6 Pneumatic
 Caster Wheel Bearings:
 Roller Bearings
 Blade Tip Speed:
 16,950 FPM Average
 Blade Spindles: (9) Cast Iron
 Blade Spindle Bearings: Tapered Roller
 Blade Overlap: 1-1/2 In.
 Blade Dimensions:
 (9) 1/4 In. x 2-1/2 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: B Section, Aramid/Kevlar
 Belt Adjustment: Spring-Loaded Idler
 Assembly/Set-Up Time:
 75 Minutes (Approximate)
 Approximate Operating Weight: 3,200 lbs.
 Front Roller Kit: (Optional Attachment, 3 required)
 Approximate Operating Angles:
 25 Degrees Up and 15 Degrees Down

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0422XF		FM1015R Rear Discharge Flex-Wing Grooming Mower with Light Bar	23,736.00
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ATTACHMENTS FOR FIELD CONVERSION

Miscellaneous			
5WD1004116	Anti Streaking Kit (FM10 Series)		140.80
5WD1032454	FM10 Series Hydraulic Unlock System		652.31
5WD1031818	FM10 Series Rear Roller Kit		102.31
5WD1006417	Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>		117.71
5WD1031385	Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i>		697.40
5WD1004486	Light Bar Kit (FM10 Series) <i>Serial Number 1XFFM10XAB0000105 and below.</i>		590.71

FRONTIER PRODUCTS

Cutting & Mowing

FM1015R Rear Discharge Flex-Wing Grooming Mower with Light Bar

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	5WD1003635	Rigid Clevis Hitch (FM10 Series)	243.75

FRONTIER PRODUCTS

Cutting & Mowing

FM1017R Rear Discharge Flex-Wing Grooming Mower with Light Bar
 Equipment for Base Machine

Type: Flex Wing, Rear Discharge
 Transport Width: 8 Ft. 3 In.
 Cutting Width: 17 Ft.
 Transport Tongue Weight: 800 lbs.
 Transport Tires: (2) 20.5 x 8 - 10
 Transport Length: 13 Ft. 5 In.
 Transport Height: 8 Ft. 9 In.
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 40 to 80 HP
 Splitter Gearbox HP: 100 HP
 Shipping Weight: 3340 lbs.
 Overall Width: 17 Ft. 2 In.
 Operating Tongue Weight: 400 lbs.
 Mower Deck Gearbox HP: 40 HP
 Maximum Overall Length:
 14 Ft. 8 In.
 Mainframe Construction:
 3 In. Square Tubing
 Input Driveline:
 Category IIIII Constant Velocity
 Hitch: Drawbar - Category II
 Hitch Adjustment:
 Self-Leveling, Multi-Position
 Ground Pressure: 10.2 lbs. PSI
 Gearbox Ratio: 1:1.92
 Driveline: Category III
 Drive Type: Gearbox Over V-Belt
 Deck Thickness: 8 Gauge Steel Plate
 Deck Overlap: 6 In.
 Deck Lift Cylinders:
 3-1/2 In. x 10 In. Single Acting
 Cutting Height Range: 1 In. to 5 In.

Cutting Height Adjustment:
 Spacer On Caster
 Center Deck Cutting Width: 6 Ft.
 Wing Deck Cutting Width: 6 Ft.
 Caster Wheels:
 (8) 15 x 6-6 Pneumatic
 Caster Wheel Bearings:
 Roller Bearings
 Blade Tip Speed:
 16,950 FPM Average
 Blade Spindles: (9) Cast Iron
 Blade Spindle Bearings: Tapered Roller
 Blade Overlap: 1-1/2 In.
 Blade Dimensions:
 (9) 1/4 In. x 2-1/2 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: B Section, Aramid/Kevlar
 Belt Adjustment: Spring-Loaded Idler
 Assembly/Set-Up Time:
 75 Minutes (Approximate)
 Approximate Operating Weight: 3340 lbs.
 Front Roller Kit: (Optional Attachment, 3 Required)
 Approximate Operating Angles:
 25 Degrees Up and 15 Degrees Down

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0423XF		FM1017R Rear Discharge Flex-Wing Grooming Mower with Light Bar	26,323.00
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ATTACHMENTS FOR FIELD CONVERSION

Miscellaneous			
5WD1004116	Anti Streaking Kit (FM10 Series)		140.80
5WD1032454	FM10 Series Hydraulic Unlock System		652.31
5WD1031818	FM10 Series Rear Roller Kit		102.31
5WD1006417	Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>		117.71
5WD1031385	Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i>		697.40
5WD1004486	Light Bar Kit (FM10 Series) <i>Serial Number 1XFFM10XAB0000105 and below.</i>		590.71

FRONTIER PRODUCTS

Cutting & Mowing

FM1017R Rear Discharge Flex-Wing Grooming Mower with Light Bar

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
	5WD1003635	ATTACHMENTS FOR FIELD CONVERSION ...Continued... Rigid Clevis Hitch (FM10 Series)	243.75

FRONTIER PRODUCTS

Cutting & Mowing

FM2012R Flex-Wing Grooming Mower with Pneumatic Tires
 Equipment for Base Machine

Available with Pneumatic Tires Only
 Free-Floating Decks:
 4 In. Front/Rear and Left/Right
 Wing Travel is 30 Degrees Up
 and 15 Degrees Down
 Clevis Hitch - Rigid or
 Floating Optional
 Auto-Engage Transport Latch
 Lights Standard
 Hydraulic Unlocking System Available
 Rear Chain Shields Standard
 Type: Flex Wing, Rear Discharge
 Transport Width: 7 Ft. 7 In.
 Cutting Width: 12 Ft.
 Transport Tongue Weight: 774 lbs.
 Transport Tires:
 (2) 20.5 In. x 8 In. x 10 In.
 Transport Length: 11 Ft. 9 In.
 Transport Height: 6 Ft. 2 In.
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 25 to 80 HP
 Splitter Gearbox HP: 80 HP
 Shipping Weight: 2694 lbs.
 Overall Width: 12 Ft. 2 In.
 Operating Tongue Weight: 374 lbs.
 Mower Deck Gearbox HP: 50 HP
 Maximum Overall Length:
 12 Ft. 7 In.
 Mainframe Construction:
 3.5 In. Double Round Tubing
 Input Driveline:
 Category VI Constant Velocity
 with Slip Clutch
 Hitch:
 Category I or Category II Drawbar
 Hitch Adjustment: 4 Position
 Ground Pressure: 9.1 lbs. PSI
 Gearbox Ratio: 1:3:09 (Spiral Gears)
 Driveline: Category III
 Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
 Deck Overlap:
 6 In. (Adjustable to 9 In.)
 Deck Lift Cylinders:
 2-1/2 In. x 10 In. Single Acting
 Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Center Deck Cutting Width: 5 Ft.
 Wing Deck Cutting Width: 4 Ft.
 Caster Wheels:
 (12) 11 In. x 4 In. Pneumatic or
 10 In. x 3.2 In. Solid
 Caster Wheel Bearings:
 Sealed Roller Bearings
 Blade Tip Speed: 15,747 FPM Average
 Blade Spindles: (9) Cast Iron
 Blade Spindle Bearings:
 Shielded Ball Bearings 2 Per Spindle
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: 5VX, Polyester/Cogged
 Belt Adjustment: Single Point,
 Slotted Track Adjustment - No Idlers
 Blade Overlap: 1-1/8 In.
 Blade Dimensions:
 (6) 16-5/8 In. x 2 In. x 1/4 In.
 (3) 20-3/16 In. x 2 In. x 1/4 In.
 Assembly/Set-Up Time:
 45 Minutes (Approximate)
 Approximate Operating Weight: 2694 lbs.
 Front Rollers Standard
 Mulching Kit Available
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0431XF		FM2012R Flex-Wing Grooming Mower with Pneumatic Tires	21,998.00
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MULCH KITS

9690		Mulching Kit	1,130.00
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HYDRAULICS

9610		Hydraulic Unlock System	610.00
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HITCH

9440		Float Hitch	157.00
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ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS**Cutting & Mowing****FM2012R Flex-Wing Grooming Mower with Pneumatic Tires**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous	
	5BP0099597	Floating Hitch	162.80
	5BP0099817	Hydraulic Unlock System	632.51
	5BP0099556	Mulching Kit	1,172.60

FRONTIER PRODUCTS

Cutting & Mowing

FM2015R Flex-Wing Grooming Mower with Pneumatic Tires
 Equipment for Base Machine

Available with Pneumatic Tires Only
 Free-Floating Decks:
 4 In. Front/Rear and Left/Right
 Wing Travel is 30 Degrees Up
 and 15 Degrees Down
 Clevis Hitch - Rigid or
 Floating Optional
 Auto-Engage Transport Latch
 Lights Standard
 Hydraulic Unlocking System Available
 Rear Chain Shields Standard
 Type: Flex Wing, Rear Discharge
 Transport Width: 8 Ft. 1 In.
 Cutting Width: 15 Ft.
 Transport Tongue Weight: 807 lbs.
 Transport Tires:
 (2) 20.5 In. x 8 In. x 10 In.
 Transport Length: 12 Ft. 2 In.
 Transport Height: 7 Ft. 8 In.
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 30 to 80 HP
 Splitter Gearbox HP: 80 HP
 Shipping Weight: 2826 lbs.
 Overall Width: 15 Ft. 2 In.
 Operating Tongue Weight: 381 lbs.
 Mower Deck Gearbox HP: 50 HP
 Maximum Overall Length: 13 Ft.
 Mainframe Construction:
 3.5 In. Double Round Tubing
 Input Driveline:
 Category VI Constant Velocity
 with Slip Clutch
 Hitch:
 Category I or Category II Drawbar
 Hitch Adjustment: 4 Position
 Ground Pressure: 9.6 lbs. PSI
 Gearbox Ratio: 1:3:09 (Spiral Gears)
 Driveline: Category III
 Drive Type: Gearbox over V-belts (2)
 Deck Thickness: 8 Gauge Steel Plate

Deck Overlap:
 6 In. (Adjustable to 9 In.)
 Deck Lift Cylinders:
 2-1/2 In. x 10 In. Single Acting
 Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Center Deck Cutting Width: 6 Ft.
 Wing Deck Cutting Width: 5 Ft.
 Caster Wheels:
 (12) 11 In. x 4 In. Pneumatic or
 10 In. x 3.2 In. Solid
 Caster Wheel Bearings:
 Sealed Roller Bearings
 Blade Tip Speed: 16,863 FPM Average
 Blade Spindles: (9) Cast Iron
 Blade Spindle Bearings:
 Shielded Ball Bearings 2 Per Spindle
 Blade Composition:
 Heat-Treated Alloy Steel
 Blade Dimensions:
 (6) 20-3/16 In. x 2 In. x 1/4 In.
 (3) 24-1/2 In. x 2-1/4 In. x 1/4 In.
 Blade Overlap: 1-1/8 In.
 Belts: 5VX, Polyester/Cogged
 Belt Adjustment: Single Point,
 Slotted Track Adjustment - No Idlers
 Assembly/Set-Up Time:
 45 Minutes (Approximate)
 Approximate Operating Weight: 2826 lbs.
 Front Rollers Standard
 Mulching Kit Available
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0432XF		FM2015R Flex-Wing Grooming Mower with Pneumatic Tires	22,824.00
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MULCH KITS

9690		Mulching Kit	1,236.00
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HYDRAULICS

9610		Hydraulic Unlock System	610.00
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HITCH

9440		Float Hitch	157.00
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ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS**Cutting & Mowing****FM2015R Flex-Wing Grooming Mower with Pneumatic Tires**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous	
	5BP0099597	Floating Hitch	162.80
	5BP0099817	Hydraulic Unlock System	632.51
	5BP0099557	Mulching Kit	1,282.60

FRONTIER PRODUCTS

Cutting & Mowing

FM2017R Flex-Wing Grooming Mower with Pneumatic Tires
 Equipment for Base Machine

Available with Pneumatic Tires Only
 Free-Floating Decks:
 4 In. Front/Rear and Left/Right
 Wing Travel is 30 Degrees Up
 and 15 Degrees Down
 Clevis Hitch - Rigid or
 Floating Optional
 Auto-Engage Transport Latch
 Lights Standard
 Hydraulic Unlocking System Available
 Rear Chain Shields Standard
 Type: Flex Wing, Rear Discharge
 Transport Width: 8 Ft. 4 In.
 Cutting Width: 17 Ft.
 Transport Tongue Weight: 953 lbs.
 Transport Tires:
 (2) 20.5 In. x 8 In. x 10 In.
 Transport Length: 12 Ft. 2 In.
 Transport Height: 8 Ft. 7 In.
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 35 to 80 HP
 Splitter Gearbox HP: 80 HP
 Shipping Weight: 2947 lbs.
 Overall Width: 17 Ft. 2 In.
 Operating Tongue Weight: 389 lbs.
 Mower Deck Gearbox HP: 50 HP
 Maximum Overall Length: 13 Ft.
 Mainframe Construction:
 3.5 In. Double Round Tubing
 Input Driveline:
 Category VI Constant Velocity
 with Slip Clutch
 Hitch:
 Category I or Category II Drawbar
 Hitch Adjustment: 4 Position
 Ground Pressure: 10 lbs. PSI
 Gearbox Ratio: 1:3:09 (Spiral Gears)
 Driveline: Category III
 Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
 Deck Overlap:
 6 In. (Adjustable to 9 In.)
 Deck Lift Cylinders:
 2-1/2 In. x 10 In. Single Acting
 Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Center Deck Cutting Width: 6 Ft.
 Wing Deck Cutting Width: 6 Ft.
 Caster Wheels:
 (12) 11 In. x 4 In. Pneumatic or
 10 In. x 3.2 In. Solid
 Caster Wheel Bearings:
 Sealed Roller Bearings
 Blade Tip Speed: 16,732 FPM Average
 Blade Spindles: (9) Cast Iron
 Blade Spindle Bearings:
 Shielded Ball Bearings 2 Per Spindle
 Blade Overlap: 1-1/8 In.
 Blade Dimensions:
 (9) 24-1/2 In. x 2-1/4 In. x 1/4 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: 5VX, Polyester/Cogged
 Belt Adjustment: Single Point,
 Slotted Track Adjustment - No Idlers
 Assembly/Set-Up Time:
 45 Minutes (Approximate)
 Approximate Operating Weight: 2947 lbs.
 Front Rollers Standard
 Mulching Kit Available
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0433XF		FM2017R Flex-Wing Grooming Mower with Pneumatic Tires	24,255.00
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MULCH KITS

9690		Mulching Kit	1,364.00
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HYDRAULICS

9610		Hydraulic Unlock System	610.00
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HITCH

9440		Float Hitch	157.00
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ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS**Cutting & Mowing****FM2017R Flex-Wing Grooming Mower with Pneumatic Tires**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous	
	5BP0099597	Floating Hitch	162.80
	5BP0099817	Hydraulic Unlock System	632.51
	5BP0099558	Mulching Kit	1,415.71

FRONTIER PRODUCTS

Cutting & Mowing

FM2112R Flex-Wing Grooming Mower with Pneumatic Tires
 Equipment for Base Machine

Free-Floating Decks:
 4 In. Front/Rear and Left/Right
 Wing Travel is 30 Degrees Up
 and 15 Degrees Down
 Clevis Hitch - Rigid or
 Floating Optional
 Auto-Engage Transport Latch
 Lights Standard
 Hydraulic Unlocking System Available
 Rear Chain Shields Standard
 Type: Flex Wing, Rear Discharge
 Transport Width: 7 Ft. 7 In.
 Cutting Width: 12 Ft.
 Transport Tongue Weight: 945 lbs.
 Transport Tires:
 (2) 23 In. x 10.5 In. x 12 In.
 Transport Length: 11 Ft. 10 In.
 Transport Height: 6 Ft. 2 In.
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 35 to 80 HP
 Splitter Gearbox HP: 80 HP
 Shipping Weight: 3090 lbs.
 Overall Width: 12 Ft. 2 In.
 Operating Tongue Weight: 456 lbs.
 Mower Deck Gearbox HP: 50 HP
 Maximum Overall Length:
 13 Ft. 10 In.
 Mainframe Construction:
 4 In. Double Round Tubing
 Input Driveline:
 Category VI Constant Velocity
 with Slip Clutch
 Hitch:
 Category I or Category II Drawbar
 Hitch Adjustment: 4 Position
 Ground Pressure: 6.5 lbs. PSI
 Gearbox Ratio: 1:3:09 (Spiral Gears)
 Driveline: Category III
 Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
 Deck Overlap:
 6 In. (Adjustable to 9 In.)
 Deck Lift Cylinders:
 2-1/2 In. x 10 In. Single Acting
 Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Center Deck Cutting Width: 5 Ft.
 Wing Deck Cutting Width: 4 Ft.
 Caster Wheels:
 (12) 13 In. x 6.5 In. Pneumatic
 Caster Wheel Bearings:
 Sealed Roller Bearings
 Blade Tip Speed: 15,747 FPM Average
 Blade Spindles: (9) Cast Iron
 Blade Spindle Bearings:
 Shielded Ball Bearings 2 Per Spindle
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: 5VX, Polyester/Cogged
 Belt Adjustment: Single Point,
 Slotted Track Adjustment - No Idlers
 Blade Overlap: 1-1/8 In.
 Blade Dimensions:
 (6) 16-5/8 In. x 2 In. x 1/4 In.
 (3) 20-3/16 In. x 2 In. x 1/4 In.
 Assembly/Set-Up Time:
 45 Minutes (Approximate)
 Approximate Operating Weight: 3090 lbs.
 Front Rollers Standard
 Mulching Kit Available
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0441XF		FM2112R Flex-Wing Grooming Mower with Pneumatic Tires	24,832.00
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MULCH KITS

9690		Mulching Kit	1,130.00
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HYDRAULICS

9610		Hydraulic Unlock System	610.00
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HITCH

9440		Float Hitch	157.00
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ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

FM2112R Flex-Wing Grooming Mower with Pneumatic Tires

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous	
	5BP0099597	Floating Hitch	162.80
	5BP0099817	Hydraulic Unlock System	632.51
	5BP0099556	Mulching Kit	1,172.60

FRONTIER PRODUCTS

Cutting & Mowing

FM2115R Flex-Wing Grooming Mower with Pneumatic Tires
 Equipment for Base Machine

Free-Floating Decks:
 4 In. Front/Rear and Left/Right
 Clevis Hitch - Rigid or
 Floating Optional
 Wing Travel is 30 Degrees Up
 and 15 Degrees Down
 Auto-Engage Transport Latch
 Lights Standard
 Hydraulic Unlocking System Available
 Rear Chain Shields Standard
 Type: Flex Wing, Rear Discharge
 Transport Width: 8 Ft. 1 In.
 Cutting Width: 15 Ft.
 Transport Tongue Weight: 986 lbs.
 Transport Tires:
 (2) 23 In. x 10.5 In. x 12 In.
 Transport Length: 12 Ft. 2 In.
 Transport Height: 7 Ft. 8 In.
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 35 to 80 HP
 Splitter Gearbox HP: 80 HP
 Shipping Weight: 3267 lbs.
 Overall Width: 15 Ft. 2 In.
 Operating Tongue Weight: 466 lbs.
 Mower Deck Gearbox HP: 50 HP
 Maximum Overall Length:
 14 Ft. 7 In.
 Mainframe Construction:
 4 In. Double Round Tubing
 Input Driveline:
 Category VI Constant Velocity
 with Slip Clutch
 Hitch:
 Category I or Category II Drawbar
 Hitch Adjustment: 4 Position
 Ground Pressure: 7.2 lbs. PSI
 Gearbox Ratio: 1:3:09 (Spiral Gears)
 Driveline: Category III
 Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
 Deck Overlap:
 6 In. (Adjustable to 9 In.)
 Deck Lift Cylinders:
 2-1/2 In. x 10 In. Single Acting
 Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Center Deck Cutting Width: 6 Ft.
 Wing Deck Cutting Width: 5 Ft.
 Caster Wheels:
 (12) 13 In. x 6.5 In. Pneumatic
 Caster Wheel Bearings:
 Sealed Roller Bearings
 Blade Tip Speed: 16,863 FPM Average
 Blade Spindles: (9) Cast Iron
 Blade Spindle Bearings:
 Shielded Ball Bearings 2 Per Spindle
 Blade Composition:
 Heat-Treated Alloy Steel
 Blade Dimensions:
 (6) 20-3/16 In. x 2 In. x 1/4 In.
 (3) 24-1/2 In. x 2-1/4 In. x 1/4 In.
 Blade Overlap: 1-1/8 In.
 Belts: 5VX, Polyester/Cogged
 Belt Adjustment: Single Point,
 Slotted Track Adjustment - No Idlers
 Assembly/Set-Up Time:
 45 Minutes (Approximate)
 Approximate Operating Weight: 3267 lbs.
 Front Rollers Standard
 Mulching Kit Available
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0442XF		FM2115R Flex-Wing Grooming Mower with Pneumatic Tires	25,647.00
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MULCH KITS

9690		Mulching Kit	1,236.00
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HYDRAULICS

9610		Hydraulic Unlock System	610.00
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HITCH

9440		Float Hitch	157.00
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ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS**Cutting & Mowing****FM2115R Flex-Wing Grooming Mower with Pneumatic Tires**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous	
	5BP0099597	Floating Hitch	162.80
	5BP0099817	Hydraulic Unlock System	632.51
	5BP0099557	Mulching Kit	1,282.60

FRONTIER PRODUCTS

Cutting & Mowing

FM2117R Flex-Wing Grooming Mower with Pneumatic Tires
 Equipment for Base Machine

Free-Floating Decks:
 4 In. Front/Rear and Left/Right
 Wing Travel is 30 Degrees Up
 and 15 Degrees Down
 Clevis Hitch - Rigid or
 Floating Optional
 Auto-Engage Transport Latch
 Lights Standard
 Hydraulic Unlocking System Available
 Rear Chain Shields Standard
 Type: Flex Wing, Rear Discharge
 Transport Width: 8 Ft. 4 In.
 Cutting Width: 17 Ft.
 Transport Tongue Weight: 1170 lbs.
 Transport Tires:
 (2) 23 In. x 10.5 In. x 12 In.
 Transport Length: 12 Ft. 4 In.
 Transport Height: 8 Ft. 7 In.
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 35 to 80 HP
 Splitter Gearbox HP: 80 HP
 Shipping Weight: 3438 lbs.
 Overall Width: 17 Ft. 2 In.
 Operating Tongue Weight: 477 lbs.
 Mower Deck Gearbox HP: 50 HP
 Maximum Overall Length:
 15 Ft. 5 In.
 Mainframe Construction:
 4 In. Double Round Tubing
 Input Driveline:
 Category VI Constant Velocity
 with Slip Clutch
 Hitch:
 Category I or Category II Drawbar
 Hitch Adjustment: 4 Position
 Ground Pressure: 8.0 lbs. PSI
 Gearbox Ratio: 1:3:09 (Spiral Gears)
 Driveline: Category III
 Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
 Deck Overlap:
 6 In. (Adjustable to 9 In.)
 Deck Lift Cylinders:
 2-1/2 In. x 10 In. Single Acting
 Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Center Deck Cutting Width: 6 Ft.
 Wing Deck Cutting Width: 6 Ft.
 Caster Wheels:
 (12) 13 In. x 6.5 In. Pneumatic
 Caster Wheel Bearings:
 Sealed Roller Bearings
 Blade Tip Speed: 16,732 FPM Average
 Blade Spindles: (9) Cast Iron
 Blade Spindle Bearings:
 Shielded Ball Bearings 2 Per Spindle
 Blade Overlap: 1-1/8 In.
 Blade Dimensions:
 (9) 24-1/2 In. x 2-1/4 In. x 1/4 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: 5VX, Polyester/Cogged
 Belt Adjustment: Single Point,
 Slotted Track Adjustment - No Idlers
 Assembly/Set-Up Time:
 45 Minutes (Approximate)
 Approximate Operating Weight: 3438 lbs.
 Front Rollers Standard
 Mulching Kit Available
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0443XF		FM2117R Flex-Wing Grooming Mower with Pneumatic Tires	27,403.00
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MULCH KITS

9690		Mulching Kit	1,364.00
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HYDRAULICS

9610		Hydraulic Unlock System	610.00
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HITCH

9440		Float Hitch	157.00
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ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

FM2117R Flex-Wing Grooming Mower with Pneumatic Tires

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous	
	5BP0099597	Floating Hitch	162.80
	5BP0099817	Hydraulic Unlock System	632.51
	5BP0099558	Mulching Kit	1,415.71

FRONTIER PRODUCTS

Cutting & Mowing

FM2120R Flex-Wing Grooming Mower with Pneumatic Tires
 Equipment for Base Machine

Free-Floating Decks:
 4 In. Front/Rear and Left/Right
 Wing Travel is 30 Degrees Up
 and 15 Degrees Down
 Clevis Hitch - Rigid or
 Floating Optional
 Auto-Engage Transport Latch
 Lights Standard
 Hydraulic Unlocking System Available
 Rear Chain Shields Standard
 Type: Flex Wing, Rear Discharge
 Transport Width: 8 Ft. 9 In.
 Cutting Width: 20 Ft.
 Transport Tongue Weight: 1220 lbs.
 Transport Tires:
 (2) 23 In. x 10.5 In. x 12 In.
 Transport Length: 15 Ft.
 Transport Height: 9 Ft. 8 In.
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 35 to 80 HP
 Splitter Gearbox HP: 80 HP
 Shipping Weight: 3747 lbs.
 Overall Width: 20 Ft. 2 In.
 Operating Tongue Weight: 489 lbs.
 Mower Deck Gearbox HP: 50 HP
 Maximum Overall Length:
 16 Ft. 3 In.
 Mainframe Construction:
 4 In. Double Round Tubing
 Input Driveline:
 Category VI Constant Velocity
 with Slip Clutch
 Hitch:
 Category I or Category II Drawbar
 Hitch Adjustment: 4 Position
 Ground Pressure: 8.7 lbs. PSI
 Gearbox Ratio: 1:3:09 (Spiral Gears)
 Driveline: Category III
 Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
 Deck Overlap:
 6 In. (Adjustable to 9 In.)
 Deck Lift Cylinders:
 2-1/2 In. x 10 In. Single Acting
 Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Center Deck Cutting Width: 7 Ft.
 Wing Deck Cutting Width: 7 Ft.
 Caster Wheels:
 (12) 13 In. x 6.5 In. Pneumatic
 Caster Wheel Bearings:
 Sealed Roller Bearings
 Blade Tip Speed: 16,338 FPM Average
 Blade Spindles: (9) Cast Iron
 Blade Spindle Bearings:
 Shielded Ball Bearings 2 Per Spindle
 Blade Overlap: 1-1/2 In.
 Blade Dimensions:
 (9) 28-1/2 In. x 2-1/4 In. x 1/4 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: 5VX, Polyester/Cogged
 Belt Adjustment: Single Point,
 Slotted Track Adjustment - No Idlers
 Assembly/Set-Up Time:
 120 Minutes (Approximate)
 Approximate Operating Weight: 3747 lbs.
 Front Rollers Standard
 Mulching Kit Available
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0444XF		FM2120R Flex-Wing Grooming Mower with Pneumatic Tires	32,720.00
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MULCH KITS

9690		Mulching Kit	1,588.00
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HYDRAULICS

9610		Hydraulic Unlock System	610.00
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HITCH

9440		Float Hitch	157.00
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ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

FM2120R Flex-Wing Grooming Mower with Pneumatic Tires

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous	
	5BP0099597	Floating Hitch	162.80
	5BP0099817	Hydraulic Unlock System	632.51
	5BP0099559	Mulching Kit	1,647.80

FRONTIER PRODUCTS**Cutting & Mowing****FM3012 Rear Discharge Flex-Wing Grooming Mower with Light Bar**
Equipment for Base Machine

10 ea. 10 x 4 in. Solid Rubber Gauge Wheels
2 ea. 20.5 x 8.75 in. Non-Highway Speed Rated
Transport Tires
10 Gauge Reinforced Deck
Wing Float: 20 degrees up / 15 degrees down
Deck Overlap: 6 In.
Blade Overlap: 1.5 In.
Blade Spindles: (9) Cast Iron
Blade Dimensions: (9) .25 x 2.5 In.
Belts: B-Section, Kevlar
Tractor PTO Speed: 540 RPM
Overall Machine Width: 12 Ft. 7 In.
Working Machine Width: 12 Ft. 5 In.
Transport Width: 7 Ft. 9 In.
Transport Length: 10 Ft. 6 In.
Machine Weight: 1,750 lbs.
HP Requirements: 25 - 60 HP

Cutting Height from 1 In. to 4.5 In.
Blade Tip Speed: 16,200 Ft./Minute
Type: Rear Discharge
Front Antiscalping Roller: Standard (3 per deck)
Input Driveline: Gear Box over V-Belt
Input Driveline: ASAE Category III CV
Wing Driveline: ASAE Category III
Shipping Weight: 2,095 lbs.
Set-up Time: 1.25 Hrs.
1 Year Machine Warranty
3 Year Residential Gear Box Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0551XF		FM3012 Rear Discharge Flex-Wing Grooming Mower with Light Bar	18,552.00
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CHAIN ENCLOSURES

2000		Rear Chain Shield	No Added Cost
2095		Less Rear Chain Shield	-390.00

WHEELS AND TIRES

3000		Highway Rated Tires	In Base Price
3010		Non-Highway Rated Tires	-215.00

HYDRAULIC KITS

9000		Hydraulic Wing Latch Release Kit	668.00
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ATTACHMENTS FOR FIELD CONVERSION**Miscellaneous**

5WD1029535		Hydraulic Wing Latch Release Kit (FM3012)	693.00
5WD1031385		Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i>	697.40
5WD1008038		Rear Chain Shield Kit - Rear Discharge (GM3054 & FM3012) <i>Quantity of (3) required for FM3012 as each deck requires quantity of (1).</i>	130.91

FRONTIER PRODUCTS

Cutting & Mowing

FM3012 Rear Discharge Flex-Wing Grooming Mower with Light Bar

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FRONTIER PRODUCTS**Cutting & Mowing****GM1048E Economy Rear Discharge Grooming Mower**
Equipment for Base Machine

4 Rubber Swivel Tires
 11 Gauge Reinforced Deck
 Spindle Shafts Greased from the
 Top for Easy Service
 Single Belt Drive with
 Automatic Belt Idler
 Rugged 30-HP Gearbox
 One Piece Balanced Steel Pulleys
 High Blade Speed
 Floating Top Hitch
 iMatch Compatible (Quick-Attach System)
 Working Width: 48 In.
 Overall Machine Width: 51 In.
 Machine Weight: 340 lbs.
 HP Requirements: 16 - 30 HP
 Deck Thickness: 11 Gauge
 Cutting Height from 1 In. to 4 In.

Category I Hitch
 Blade Tip Speed:
 13,188 Ft./Minute
 Type: Rear Discharge
 Front Antiscalping Roller: Optional
 Mulching Kit: Optional
 Rotor RPM: 3,037 RPM
 Driveline: 1-3/8 In. ASAE Category II
 Shipping Weight: 398 lbs.
 Set-up Time: 30 Minute
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0461XF		GM1048E Economy Rear Discharge Grooming Mower <i>iMatch and iMatchconversion kit ordered separately.</i>	3,036.00
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ROLLERS

9450		Front Anti-Scalping Roller	138.00
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CONVERSION KIT

9630		I-Match Conversion Kit	438.00
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MULCH KITS

9690		Mulching Kit <i>For GM1048E.</i>	348.00
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OPERATOR'S MANUAL AND DECALS

9200		French Operators Manual and Decal Kit (GM10E Series)	No Added Cost
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ATTACHMENTS FOR FIELD CONVERSION**Miscellaneous**

5BP950959B		French Manual Decal (GM10E Series)	0.00
5BP001600		Front Antiscalping Roller	143.00

FRONTIER PRODUCTS

Cutting & Mowing

GM1048E Economy Rear Discharge Grooming Mower

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	BLV11199	John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
	5BP004600	Mulching Kit (GM1048E)	360.80
	5BP006750	iMatch Conversion Kit <i>Fits GM1048E, GM1060E, and GM1072E. Must also order longer 5BP0500404 driveline from parts for GM1048E or GM1060E.</i>	476.31

FRONTIER PRODUCTS**Cutting & Mowing****GM1060E Economy Rear Discharge Grooming Mower**
Equipment for Base Machine

4 Rubber Swivel Tires
 11 Gauge Reinforced Deck
 Spindle Shafts Greased from the
 Top for Easy Service
 Single Belt Drive with
 Automatic Belt Idler
 Rugged 30-HP Gearbox
 One Piece Balanced Steel Pulleys
 High Blade Speed
 Floating Top Hitch
 iMatch Compatible (Quick-Attach System)
 Working Width: 60 In.
 Overall Machine Width: 63 In.
 Machine Weight: 375 lbs.
 HP Requirements: 18 - 30 HP
 Deck Thickness: 11 Gauge
 Cutting Height from 1 In. to 4 In.

Category I Hitch
 Blade Tip Speed:
 14,763 Ft./Minute
 Type: Rear Discharge
 Front Antiscalping Roller: Optional
 Mulching Kit: Optional
 Rotor RPM: 2,803 RPM
 Driveline: 1-3/8 In. ASAE Category II
 Shipping Weight: 470 lbs.
 Set-up Time: 30 Minute
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0462XF		GM1060E Economy Rear Discharge Grooming Mower <i>iMatch and iMatchconversion kit ordered separately.</i>	3,131.00
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ROLLERS

9450		Front Anti-Scalping Roller	138.00
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CONVERSION KIT

9630		I-Match Conversion Kit	438.00
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MULCH KITS

9690		Mulching Kit <i>For GM1060E.</i>	398.00
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OPERATOR'S MANUAL AND DECALS

9200		French Operators Manual and Decal Kit (GM10E Series)	No Added Cost
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ATTACHMENTS FOR FIELD CONVERSION**Miscellaneous**

5BP950959B		French Manual Decal (GM10E Series)	0.00
5BP001600		Front Antiscalping Roller	143.00

FRONTIER PRODUCTS

Cutting & Mowing

GM1060E Economy Rear Discharge Grooming Mower

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	BLV11199	John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
	5BP005600	Mulching Kit (GM1060E)	412.51
	5BP006750	iMatch Conversion Kit <i>Fits GM1048E, GM1060E, and GM1072E. Must also order longer 5BP0500404 driveline from parts for GM1048E or GM1060E.</i>	476.31

FRONTIER PRODUCTS**Cutting & Mowing****GM1072E Economy Rear Discharge Grooming Mower**
Equipment for Base Machine

4 Rubber Swivel Tires
 11 Gauge Reinforced Deck
 Spindle Shafts Greased from the
 Top for Easy Service
 Single Belt Drive with
 Automatic Belt Idler
 Rugged 30-HP Gearbox
 One Piece Balanced Steel Pulleys
 High Blade Speed
 Floating Top Hitch
 iMatch Compatible (Quick-Attach System)
 Working Width: 60 In.
 Overall Machine Width: 63 In.
 Machine Weight: 375 lbs.
 HP Requirements: 18 - 30 HP
 Deck Thickness: 11 Gauge
 Cutting Height from 1 In. to 4 In.

Category I Hitch
 Blade Tip Speed:
 14,763 Ft./Minute
 Type: Rear Discharge
 Front Antiscalping Roller: Optional
 Mulching Kit: Optional
 Rotor RPM: 2,803 RPM
 Driveline: 1-3/8 In. ASAE Category II
 Shipping Weight: 470 lbs.
 Set-up Time: 30 Minute
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0463XF		GM1072E Economy Rear Discharge Grooming Mower <i>iMatch and iMatchconversion kit ordered separately.</i>	3,448.00
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ROLLERS

9450		Front Anti-Scalping Roller	138.00
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CONVERSION KIT

9630		I-Match Conversion Kit	438.00
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MULCH KITS

9690		Mulching Kit <i>For GM1072E.</i>	431.00
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OPERATOR'S MANUAL AND DECALS

9200		French Operators Manual and Decal Kit (GM10E Series)	No Added Cost
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ATTACHMENTS FOR FIELD CONVERSION**Miscellaneous**

5BP950959B		French Manual Decal (GM10E Series)	0.00
5BP001600		Front Antiscalping Roller	143.00

FRONTIER PRODUCTS

Cutting & Mowing

GM1072E Economy Rear Discharge Grooming Mower

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	BLV11199	John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
	5BP006600	Mulching Kit (GM1072E)	447.71
	5BP006750	iMatch Conversion Kit <i>Fits GM1048E, GM1060E, and GM1072E. Must also order longer 5BP0500404 driveline from parts for GM1048E or GM1060E.</i>	476.31

FRONTIER PRODUCTS

Cutting & Mowing

GM1060 Rear Discharge Grooming Mower
 Equipment for Base Machine

Tractor Horsepower: 15 to 40 HP
 Type: Rear Discharge
 Tractor PTO Speed: 540 RPM
 Shipping Weight: 743 lbs.
 Mower Deck Gearbox HP: 60 HP
 Hitch: Category I
 Gearbox Ratio: 1:1.92
 Driveline: Category III
 Drive Type: Gearbox Over V-Belt
 Deck Thickness: 8 Gauge Steel Plate
 Cutting Width: 60 In.
 Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Caster Wheels:
 (4) 10 In. x 3-1/4 In. Solid
 Caster Wheel Bearings: Roller Bearings
 Blade Tip Speed: 18,100 FPM
 Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Tapered Roller
 Blade Overlap: 1-1/2 In.
 Blade Dimensions:
 (3) 1/4 In. x 2-1/2 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: B Section, Aramid/Kevlar
 Belt Adjustment: Spring-Loaded Idler
 Assembly/Set-Up Time:
 20 Minutes (Approximate)
 Approximate Operating Weight: 611 lbs.
 Front Roller Kit: Optional

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0451XF		GM1060 Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	4,687.00
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CHAIN ENCLOSURES

2000		Rear Chain Shield	No Added Cost
2095		Less Rear Chain Shield	-141.00

WHEELS AND TIRES

3000		Pneumatic Tires	-47.00
3010		Solid Tires	In Base Price

CONVERSION KIT

9000		iMatch Conversion Kit <i>Excludes economy series.</i>	257.00
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ROLLERS

9010		Front Roller Kit <i>Contains 1 roller.</i>	113.00
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ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

GM1060 Rear Discharge Grooming Mower

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous	
5WD1006417		Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>	117.71
BLV11178		John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
5WD55348		Rear Chain Shield Kit - Rear Discharge	168.31
5WD1005400		iMatch Conversion Kit <i>For GM10 Series.</i>	254.11

FRONTIER PRODUCTS**Cutting & Mowing****GM1072 Rear Discharge Grooming Mower**
Equipment for Base Machine

Type: Rear Discharge
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 20 to 40 HP
 Shipping Weight: 806 lbs.
 Mower Deck Gearbox HP: 60 HP
 Hitch: Category I
 Gearbox Ratio: 1:1.92
 Driveline: Category III
 Drive Type: Gearbox Over V-Belt
 Deck Thickness: 8 Gauge Steel Plate
 Cutting Width: 72 In.
 Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Caster Wheels:
 (4) 10 In. x 3-1/4 In. Solid
 Caster Wheel Bearings: Roller Bearings
 Blade Tip Speed: 18,000 FPM
 Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Tapered Roller
 Blade Overlap: 1-1/2 In.
 Blade Dimensions:
 (3) 1/4 In. x 2-1/2 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: B Section, Aramid/Kevlar
 Belt Adjustment: Spring-Loaded Idler
 Assembly/Set-Up Time:
 20 Minutes (Approximate)
 Approximate Operating Weight: 678 lbs.
 Front Roller Kit: Optional

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
Select One Code From Each Required Category			
BASE MACHINE			
0453XF		GM1072 Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	4,896.00
CHAIN ENCLOSURES			
2000		Rear Chain Shield	No Added Cost
2095		Less Rear Chain Shield	-158.00
WHEELS AND TIRES			
3000		Pneumatic Tires	-47.00
3010		Solid Tires	In Base Price
CONVERSION KIT			
9000		iMatch Conversion Kit <i>Excludes economy series.</i>	257.00
ROLLERS			
9010		Front Roller Kit <i>Contains 1 roller.</i>	113.00
ATTACHMENTS FOR FIELD CONVERSION			

FRONTIER PRODUCTS

Cutting & Mowing

GM1072 Rear Discharge Grooming Mower

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous	
5WD1006417		Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>	117.71
BLV11178		John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
5WD53566		Rear Chain Shield Kit - Rear Discharge	172.71
5WD1005400		iMatch Conversion Kit <i>For GM10 Series.</i>	254.11

FRONTIER PRODUCTS**Cutting & Mowing****GM1084 Rear Discharge Grooming Mower**
Equipment for Base Machine

Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 25 to 40 HP
Shipping Weight: 991 lbs.
Mower Deck Gearbox HP: 60 HP
Hitch: Category I
Gearbox Ratio: 1:1.92
Driveline: Category III
Drive Type: Gearbox Over V-Belt
Deck Thickness: 8 Gauge Steel Plate
Cutting Width: 84 In.
Cutting Height Range:
1 In. to 4-1/2 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 10 In. x 3-1/4 In. Solid
Caster Wheel Bearings: Roller Bearings
Blade Tip Speed: 17,900 FPM

Blade Spindles: 3 Cast Iron
Blade Spindle Bearings: Tapered Roller
Blade Overlap: 2 In.
Blade Dimensions:
(3) 5/16 In. x 2-1/2 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: B Section, Aramid/Kevlar
Belt Adjustment: Spring-Loaded Idler
Assembly/Set-Up Time:
20 Minutes (Approximate)
Approximate Operating Weight: 774 lbs.
Front Roller Kit: Optional

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0455XF		GM1084 Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	5,598.00
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CHAIN ENCLOSURES

2000		Rear Chain Shield	No Added Cost
2095		Less Rear Chain Shield	-189.00

WHEELS AND TIRES

3000		Pneumatic Tires	-47.00
3010		Solid Tires	In Base Price

CONVERSION KIT

9000		iMatch Conversion Kit <i>Excludes economy series.</i>	257.00
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ROLLERS

9010		Front Roller Kit <i>Contains 1 roller.</i>	113.00
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ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

GM1084 Rear Discharge Grooming Mower

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous	
5WD1006417		Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>	117.71
BLV11178		John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
5WD52856		Rear Chain Shield Kit - Rear Discharge (GM1084)	213.40
5WD1005400		iMatch Conversion Kit <i>For GM10 Series.</i>	254.11

FRONTIER PRODUCTS**Cutting & Mowing****GM1190 Rear Discharge Grooming Mower with Chain Shield**
Equipment for Base Machine

Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 25 to 50 HP
Shipping Weight: 1347 lbs.
Mower Deck Gearbox HP: 50 HP
Hitch: Category I
Gearbox Ratio: 1:1.69
Driveline: Category IV
Drive Type: Gearbox Over (2) V-Belts
Deck Thickness: 7 Gauge Steel Plate
Cutting Width: 90 In.
Cutting Height Range:
1-1/2 In. to 8 In.
Cutting Height Adjustment:
Adjustable Arm
Caster Wheels:
(4) 13 In. x 5 In. Solid
Caster Wheel Bearings:
Tapered Roller Bearings
Blade Tip Speed: 15,570 FPM

Blade Spindles: 3 Cast Iron
Blade Spindle Bearings: Tapered Roller
Blade Overlap: 1-1/4 In.
Blade Dimensions:
(6) 1/4 In. x 2-1/2 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: Power Band, B Section, Kevlar
Belt Adjustment: Spring-Loaded Idler
Assembly/Set-Up Time:
45 Minutes (Approximate)
Approximate Operating Weight: 1,200 lbs.
Front Center Roller Kit: Optional

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0471XF		GM1190 Rear Discharge Grooming Mower with Chain Shield <i>iMatch and iMatch conversion kit ordered separately.</i>	7,403.00
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WHEELS AND TIRES

3000		Pneumatic Tires	No Added Cost
3010		Solid Tires	In Base Price

CONVERSION KIT

9000		iMatch Conversion Kit <i>Excludes economy series.</i>	222.00
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ROLLERS

9010		Front Roller Kit <i>Contains 1 roller.</i>	154.00
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ATTACHMENTS FOR FIELD CONVERSION

Miscellaneous		
5WD1032828	Front Roller Kit - Contains 1 Roller (GM1190) <i>Serial Number 1XFGM11XKB0000121 and above.</i>	159.51
5WD24650	Front Roller Kit - Contains 1 Roller (GM1190) <i>Serial Number 1XFGM11XKB0000120 and below.</i>	167.20

FRONTIER PRODUCTS**Cutting & Mowing****GM1190 Rear Discharge Grooming Mower with Chain Shield**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	5WD1005400	iMatch Conversion Kit <i>For GM1190. Serial Number 1XFGM11XKB0000120 and below.</i>	254.11
	5WD1032830	iMatch Conversion Kit <i>For GM1190. Serial Number 1XFGM11XKB0000121 and above.</i>	229.91

FRONTIER PRODUCTS

Cutting & Mowing

GM2060R Rear Discharge Grooming Mower with Rear Chain Shields
 Equipment for Base Machine

High Blade Speed
 iMatch Compatible (Quick-Attach System)
 4 Swivel Tires - Solid or Pneumatic
 Spindle Shafts Greased from the
 Top for Easy Service
 20 to 50 HP
 Type: Rear Discharge
 Tractor PTO Speed: 540 RPM
 Shipping Weight: 609 lbs.
 Mower Deck Gearbox HP: 50 HP
 Hitch: Category I
 Gearbox Ratio: 1:3:09 (Spiral Gears)
 Driveline:
 1-3/8 In. ASAE Category III
 Drive Type: Gear Box over V/Belt
 Deck Thickness:
 8 Gauge Reinforced Deck
 Cutting Width: 60 In.
 Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Caster Wheels:
 (4) 10 In. x 3.2 In. Solid or
 11 In. x 4 In. (4 Ply, with
 Tubes) Pneumatic
 Caster Wheel Bearings:

Shielded Roller Bearings
 Blade Tip Speed: 16,929 FPM
 Blade Spindles: 3 Cast Iron
 Blade Spindle Bearings:
 Shielded Ball Bearings (2) Per Spindle
 Blade Composition:
 Heat-Treated Alloy Steel
 Blade Overlap: 1-1/8 In.
 Blade Dimensions:
 (3) 20-3/16 In. x 2 In. x 1/4 In.
 Belts: 5VX, Polyester/Cogged
 Belt Adjustment: Single Point,
 Slotted Track Adjustment - No Idlers
 Front Roller Kit: Optional
 Assembly/Set-Up Time:
 30 Minutes (Approximate)
 Approximate Operating Weight: 550 lbs.
 Mulching Kit Available
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0481XF		GM2060R Rear Discharge Grooming Mower with Rear Chain Shields <i>iMatch and iMatchconversion kit ordered separately.</i>	4,183.00
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WHEELS AND TIRES

3050		Solid Gauge Wheel Tires	In Base Price
3040		Pneumatic Gauge Wheel Tires	82.00

ROLLERS

9450		Front Anti-Scalping Roller	156.00
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CONVERSION KIT

9630		I-Match Conversion Kit	395.00
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MULCH KITS

9690		Mulching Kit <i>GM2060</i>	402.00
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ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

GM2060R Rear Discharge Grooming Mower with Rear Chain Shields

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous	
5BP0099915		Front Antiscalping Roller	161.71
BLV11200		John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
5BP045700		Mulching Kit (GM2060)	416.91
5BP002800		iMatch Conversion Kit	410.31

FRONTIER PRODUCTS

Cutting & Mowing

GM2072R Rear Discharge Grooming Mower with Rear Chain Shields
 Equipment for Base Machine

Spindle Shafts Greased from the Top for Easy Service
 iMatch Compatible (Quick-Attach System)
 4 Swivel Tires - Solid or Pneumatic
 Type: Rear Discharge
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 20 to 50 HP
 Shipping Weight: 676 lbs.
 Mower Deck Gearbox HP: 50 HP
 Hitch: Category I
 Gearbox Ratio: 1:3:09 (Spiral Gears)
 Driveline: Category III
 Drive Type: Gearbox Over V-Belt
 Deck Thickness: 8 Gauge Steel Plate
 Cutting Width: 72 In.
 Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:
 Spacer on Caster
 Caster Wheels:
 (4) 10 In. x 3.2 In. Solid or 11 In. x 4 In. (4 Ply, with Tubes) Pneumatic
 Caster Wheel Bearings:
 Shielded Roller Bearings

Blade Tip Speed: 16,732 FPM
 Blade Spindles: 3 Cast Iron
 Blade Spindle Bearings:
 Shielded Ball Bearings (2) Per Spindle
 Blade Composition:
 Heat-Treated Alloy Steel
 Blade Overlap: 1-1/8 In.
 Blade Dimensions:
 (3) 24-1/2 In. x 2-1/4 In. x 1/4 In.
 Belts: 5VX, Polyester/Cogged
 Belt Adjustment: Single Point,
 Slotted Track Adjustment - No Idlers
 Front Roller Kit: Optional
 Assembly/Set-Up Time:
 30 Minutes (Approximate)
 Approximate Operating Weight: 600 lbs.
 Mulching Kit Available
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0482XF		GM2072R Rear Discharge Grooming Mower with Rear Chain Shields <i>iMatch and iMatchconversion kit ordered separately.</i>	4,519.00
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WHEELS AND TIRES

3050		Solid Gauge Wheel Tires	In Base Price
3040		Pneumatic Gauge Wheel Tires	82.00

ROLLERS

9450		Front Anti-Scalping Roller	156.00
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CONVERSION KIT

9630		I-Match Conversion Kit	395.00
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MULCH KITS

9690		Mulching Kit <i>GM2072</i>	467.00
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ATTACHMENTS FOR FIELD CONVERSION

	Miscellaneous		
5BP0099915		Front Antiscalping Roller	161.71

FRONTIER PRODUCTS

Cutting & Mowing

GM2072R Rear Discharge Grooming Mower with Rear Chain Shields

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	BLV11200	John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
	5BP046700	Mulching Kit (GM2072)	485.11
	5BP002800	iMatch Conversion Kit	410.31

FRONTIER PRODUCTS

Cutting & Mowing

**GM2084R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller
 Equipment for Base Machine**

Three High-Suction Blades Standard
 iMatch Compatible (Quick-Attach System)
 4 Swivel Tires - Solid or Pneumatic
 Spindle Shafts Greased from the Top for Easy Service
 Type: Rear Discharge
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 25 to 50 HP
 Shipping Weight: 769 lbs.
 Mower Deck HP: 50 HP
 Hitch: Category I
 Gearbox Ratio: 1:3:09 (Spiral Gears)
 Driveline:
 1-3/8 In. ASAE Category III
 Drive Type: Gearbox Over V/Belt
 Deck Thickness:
 8 Gauge Reinforced Deck
 Cutting Width: 84 In.
 Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Caster Wheels:
 (4) 10 In. x 3.2 In. Solid or 11 In. x 4 In. (4 Ply, with Tubes) Pneumatic
 Caster Wheel Bearings:

Shielded Roller Bearings
 Blade Tip Speed: 16,338 FPM
 Blade Spindles: 3 Cast Iron
 Blade Spindle Bearings:
 Shielded Ball Bearings (2) Per Spindle
 Blade Composition:
 Heat-Treated Alloy Steel
 Blade Overlap: 1-1/2 In.
 Blade Dimensions:
 (3) 28-1/2 In. x 2-1/4 In.
 Belts: 5VX, Polyester/Cogged
 Belt Adjustment: Single Point, Slotted Track Adjustment - No Idlers
 Front Roller Kit: Standard
 Assembly/Set-Up Time:
 30 Minutes (Approximate)
 Approximate Operating Weight: 690 lbs.
 Mulching Kit Available
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0483XF		GM2084R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller <i>iMatch and iMatchconversion kit ordered separately.</i>	5,135.00
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WHEELS AND TIRES

3050		Solid Gauge Wheel Tires	In Base Price
3040		Pneumatic Gauge Wheel Tires	82.00

CONVERSION KIT

9630		I-Match Conversion Kit	395.00
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MULCH KITS

9690		Mulching Kit <i>GM2084</i>	545.00
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ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

GM2084R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous	
BLV11200		John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
5BP047700		Mulching Kit (GM2084)	565.40
5BP002800		iMatch Conversion Kit	410.31

FRONTIER PRODUCTS

Cutting & Mowing

**GM2190R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller
 Equipment for Base Machine**

Free Swinging Kick Back Blades
 Double Belt Drive with No Idler
 One Piece Balanced Steel Pulleys
 iMatch Compatible (Quick-Attach System)
 4 Swivel Tires - Solid or Pneumatic
 Type: Rear Discharge
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 30 to 70 HP
 Shipping Weight: 1198 lbs.
 Mower Deck Gearbox HP: 70 HP
 Hitch: Category I
 Gearbox Ratio: 1:2:08
 Driveline:
 1-3/8 In. ASAE Category IIII
 Drive Type: Gearbox Over V/Belt
 Deck Thickness:
 8 Gauge Reinforced Deck
 Cutting Width: 90 In.
 Cutting Height Range:
 From 1.3 In. to 5.3 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Caster Wheels:
 (4) 12 In. x 4 In. Solid or
 13 In. x 6.5 In. (4 Ply, with
 Tubes) Air

Caster Wheel Bearings:
 Shielded Roller Bearings
 Blade Tip Speed: 14,106 FPM
 Blade Spindles: (3) Cast Iron
 Blade Spindle Bearings:
 Shielded Tapered Bearings (2) Per Spindle
 Blade Composition:
 Heat-Treated Alloy Steel
 Blade Overlap: 1-3/8 In.
 Blade Dimensions:
 (6) 13 In. x 2-3/4 In. x 1/4 In.
 Belts: CX, Polyester/Cogged
 Belt Adjustment: Single Point,
 Slotted Track Adjustment - No Idlers
 Assembly/Set-Up Time:
 30 Minutes (Approximate)
 Approximate Operating Weight: 1102 lbs.
 Front Center Roller Kit: Standard
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0492XF		GM2190R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller <i>iMatch and iMatchconversion kit ordered separately.</i>	7,739.00
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WHEELS AND TIRES

3050		Solid Gauge Wheel Tires	In Base Price
3040		Pneumatic Gauge Wheel Tires	193.00

CONVERSION KIT

9630		I-Match Conversion Kit	395.00
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ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

GM2190R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous	
BLV11178		John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
5BP002800		iMatch Conversion Kit	410.31

FRONTIER PRODUCTS

Cutting & Mowing

**GM2109R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller
 Equipment for Base Machine**

Free Swinging Kick Back Blades
 Double Belt Drive with No Idler
 One Piece Balanced Steel Pulleys
 iMatch Compatible (Quick-Attach System)
 4 Swivel Tires - Solid or Pneumatic
 Type: Rear Discharge
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 30 to 70 HP
 Shipping Weight: 1608 lbs.
 Mower Deck Gearbox HP: 70 HP
 Hitch: Category I
 Gearbox Ratio: 1:2:08
 Driveline:
 1-3/8 In. ASAE Category IIII
 Drive Type: Gearbox Over V/Belt
 Deck Thickness:
 8 Gauge Reinforced Deck
 Cutting Width: 110 In.
 Cutting Height Range:
 From 1.3 In. to 5.3 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Caster Wheels:
 (4) 12 In. x 4 In. Solid or
 13 In. x 6.5 In. (4 Ply, with
 Tubes) Air

Caster Wheel Bearings:
 Shielded Roller Bearings
 Blade Tip Speed: 14,998 FPM
 Blade Spindles: (3) Cast Iron
 Blade Spindle Bearings:
 Shielded Tapered Bearings (2) Per Spindle
 Blade Composition:
 Heat-Treated Alloy Steel
 Blade Overlap: 1-1/8 In.
 Blade Dimensions:
 (6) 15-7/8 In. x 2-3/4 In. x 1/4 In.
 Belts: CX, Polyester/Cogged
 Belt Adjustment: Single Point,
 Slotted Track Adjustment - No Idlers
 Assembly/Set-Up Time:
 30 Minutes (Approximate)
 Approximate Operating Weight: 1490 lbs.
 Front Center Roller Kit: Standard
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0491XF		GM2109R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller <i>iMatch and iMatchconversion kit ordered separately.</i>	9,042.00
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WHEELS AND TIRES

3050		Solid Gauge Wheel Tires	In Base Price
3040		Pneumatic Gauge Wheel Tires	193.00

CONVERSION KIT

9630		I-Match Conversion Kit	395.00
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ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

GM2109R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous	
BLV11178		John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
5BP002800		iMatch Conversion Kit	410.31

FRONTIER PRODUCTS

Cutting & Mowing

GM3054 Rear Discharge Economy Grooming Mower
 Equipment for Base Machine

Tractor Horsepower: 15 to 25 HP
 Type: Rear Discharge
 Tractor PTO Speed: 540 RPM
 Shipping Weight: 478 lbs.
 Mower Deck Gearbox HP: 25 HP
 Hitch: Limited Category I
 Gearbox Ratio: 1:2.5
 Driveline: Category III
 Drive Type: Gearbox Over V-Belt
 Deck Thickness: 10 Gauge Steel Plate
 Cutting Width: 54 In.
 Cutting Height Range: 1 In. to 4.5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Caster Wheels:
 (4) 10 In. x 3-1/4 In. Solid
 Caster Wheel Bearings: Roller Bearings
 Blade Tip Speed: 16,200 FPM

Blade Spindles: 3 Cast Iron
 Blade Spindle Bearings: Ball Bearings
 Blade Overlap: 1 In.
 Blade Dimensions:
 (3) 1/4 In. x 2-1/2 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: B Section, Aramid/Kevlar
 Belt Adjustment: Spring-Loaded Idler
 Assembly/Set-Up Time:
 15 Minutes (Approximate)
 Front Roller Kit: Optional

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0531XF		GM3054 Rear Discharge Economy Grooming Mower	3,166.00
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CHAIN ENCLOSURES

2000		Rear Chain Shield	No Added Cost
2095		Less Rear Chain Shield	-113.00

WHEELS AND TIRES

3000		Pneumatic Tires	-70.00
3010		Solid Tires	In Base Price

ROLLERS

9010		Front Roller Kit <i>Contains 1 roller.</i>	95.00
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ATTACHMENTS FOR FIELD CONVERSION

Miscellaneous

5WD1008035		Front Roller Kit - Contains 1 Roller (GM30 Series)	99.00
BLV11178		John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00

*At least one tractor receiver bundle is needed per tractor.
 This bundle is removable and can be used on various tractors within the compatibility.*

One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).

FRONTIER PRODUCTS

Cutting & Mowing

GM3054 Rear Discharge Economy Grooming Mower
 Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	5WD1008038	Rear Chain Shield Kit - Rear Discharge (GM3054 & FM3012)	130.91

FRONTIER PRODUCTS**Cutting & Mowing****GM3060 Rear Discharge Economy Grooming Mower**
Equipment for Base Machine

Tractor Horsepower: 15 to 35 HP
 Type: Rear Discharge
 Tractor PTO Speed: 540 RPM
 Shipping Weight: 589 lbs.
 Mower Deck Gearbox HP: 35 HP
 Hitch: Category I
 Gearbox Ratio: 1:1.92
 Driveline: Category III
 Drive Type: Gearbox Over V-Belt
 Deck Thickness: 8 Gauge Steel Plate
 Cutting Width: 60 In.
 Cutting Height Range: 1 In. to 4.5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Caster Wheels:
 (4) 10 In. x 3-1/4 In. Solid
 Caster Wheel Bearings: Roller Bearings
 Blade Tip Speed: 18,030 FPM
 Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Ball Bearings
 Blade Overlap: 1-1/2 In.
 Blade Dimensions:
 (3) 1/4 In. x 2-1/2 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: B Section, Aramid/Kevlar
 Belt Adjustment: Spring-Loaded Idler
 Assembly/Set-Up Time:
 15 Minutes (Approximate)
 Approximate Operating Weight: 503 lbs.
 Front Roller Kit: Optional

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
Select One Code From Each Required Category			
BASE MACHINE			
0532XF		GM3060 Rear Discharge Economy Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	3,347.00
CHAIN ENCLOSURES			
2000		Rear Chain Shield	No Added Cost
2095		Less Rear Chain Shield	-127.00
WHEELS AND TIRES			
3000		Pneumatic Tires	-70.00
3010		Solid Tires	In Base Price
CONVERSION KIT			
9000		iMatch Conversion Kit <i>Excludes economy series.</i>	245.00
ROLLERS			
9010		Front Roller Kit <i>Contains 1 roller.</i>	95.00
ATTACHMENTS FOR FIELD CONVERSION			
		Miscellaneous	
5WD1008035		Front Roller Kit - Contains 1 Roller (GM30 Series)	99.00

FRONTIER PRODUCTS

Cutting & Mowing

GM3060 Rear Discharge Economy Grooming Mower

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	BLV11178	John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
	5WD55348	Rear Chain Shield Kit - Rear Discharge	168.31
	5WD1005400	iMatch Conversion Kit <i>For GM3060 and GM3072.</i>	254.11

FRONTIER PRODUCTS**Cutting & Mowing****GM3072 Rear Discharge Economy Grooming Mower**
Equipment for Base Machine

Tractor Horsepower: 20 to 35 HP
 Type: Rear Discharge
 Tractor PTO Speed: 540 RPM
 Shipping Weight: 689 lbs.
 Mower Deck Gearbox HP: 35 HP
 Hitch: Category I
 Gearbox Ratio: 1:1.92
 Driveline: Category III
 Drive Type: Gearbox Over V-Belt
 Deck Thickness: 8 Gauge Steel Plate
 Cutting Width: 72 In.
 Cutting Height Range: 1 In. to 4.5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Caster Wheels:
 (4) 10 In. x 3-1/4 In. Solid
 Caster Wheel Bearings: Roller Bearings
 Blade Tip Speed: 18,000 FPM
 Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Ball Bearings
 Blade Overlap: 1 1/2 In.
 Blade Dimensions:
 (3) 1/4 In. x 2-1/2 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: B Section, Aramid/Kevlar
 Belt Adjustment: Spring-Loaded Idler
 Assembly/Set-Up Time:
 15 Minutes (Approximate)
 Approximate Operating Weight: 603 lbs.
 Front Roller Kit: Optional

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
Select One Code From Each Required Category			
BASE MACHINE			
0533XF		GM3072 Rear Discharge Economy Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	3,608.00
CHAIN ENCLOSURES			
2000		Rear Chain Shield	No Added Cost
2095		Less Rear Chain Shield	-151.00
WHEELS AND TIRES			
3000		Pneumatic Tires	-70.00
3010		Solid Tires	In Base Price
CONVERSION KIT			
9000		iMatch Conversion Kit <i>Excludes economy series.</i>	245.00
ROLLERS			
9010		Front Roller Kit <i>Contains 1 roller.</i>	95.00
ATTACHMENTS FOR FIELD CONVERSION			
		Miscellaneous	
5WD1008035		Front Roller Kit - Contains 1 Roller (GM30 Series)	99.00

FRONTIER PRODUCTS

Cutting & Mowing

GM3072 Rear Discharge Economy Grooming Mower

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	BLV11178	John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
	5WD53566	Rear Chain Shield Kit - Rear Discharge	172.71
	5WD1005400	iMatch Conversion Kit <i>For GM3060 and GM3072.</i>	254.11